

WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER **2499 - CPR - 0122113-00-01** FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER: **VERZINKEREI HEEK GMBH & CO. KG**
RÖNTGENSTRASSE 1
D - 48619 HEEK

PRODUCTION SITE(S): AS NAMED ABOVE

TECHNICAL SPECIFICATION: EN 1090-2:2018-09

EXECUTION CLASS: STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC3 IN ACCORDANCE WITH EN 1090-2

WELDING PROCESS(ES): 111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE
135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE

BASIS MATERIALS: S235, S275, S355 IN ACCORDANCE WITH EN 10025-2

RESPONSIBLE WELDING COORDINATOR: HERMANN HOLTERHUS BORN 23.06.1957
WELDING ENGINEER

REPRESENTATIVES: N.N.

START OF VALIDITY: 08.03.2023

NEXT INSPECTION: 07.03.2024 (ON-SITE INSPECTION)

CERTIFICATE REG. NO.: **SCH 0122113-00-01**

COMMENTS: WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING „ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH.

Bonn, 30.03.2023


Dipl.-Ing. René Lövenich
Head of Certification Body



DIN EN 1090

CONFORMITY OF THE COMPANY PRODUCTION CONTROL

2499 - CPR -0122113-00-01

IN ACCORDANCE WITH THE REGULATION (EU) NO. 305/2011 OF THE EUROPEAN PARLIAMENT AND THE COUNCIL ON THE 9TH OF MARCH 2011 (CONSTRUCTION PRODUCTS REGULATION - CPR) THIS CERTIFICATE IS VALID FOR:

MANUFACTURER: **VERZINKEREI HECK GMBH & CO. KG**
RÖNTGENSTRASSE 1
D - 48619 HECK

PRODUCTION SITE(S): AS NAMED ABOVE

HARMONISED STANDARD: EN 1090-1:2009 + A1:2012-02

PRODUCT(S): STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC3 IN ACCORDANCE WITH EN 1090-2

INTENDED USE: FOR SUPPORTING PURPOSES IN ALL TYPES OF BUILDINGS

PRODUCTION SCOPE: PRODUCTION (CUTTING - PUNCHING - SHAPING, WELDING, MECHANICAL CONNECTION)

START OF VALIDITY: 08.03.2023

NEXT INSPECTION: 07.03.2024 (ON-SITE INSPECTION)

COMMENTS: THIS CERTIFICATE INCLUDES AN ANNEX AND THE WELDING CERTIFICATE(S):
SCH 0122113-00-01

Bonn, 30.03.2023


Dipl.-Ing. René Lövenich
Head of Certification Body



ANNEX

DECLARATION METHODS:

ZA 3.2 TO ZA 3.5 (PROCESSES 1, 2, 3A AND 3B) IN ACCORDANCE WITH EN 1090-1

ASSESSMENT AND VERIFICATION OF CONSTANCY OF PERFORMANCE SYSTEM 2+

CERTIFICATION OF AN ACCREDITED AND NOTIFIED BODY ON THE BASIS OF INITIAL INSPECTION OF THE MANUFACTURING PLANT AND OF FACTORY PRODUCTION CONTROL AS WELL AS CONTINUOUS SURVEILLANCE, ASSESSMENT AND EVALUATION OF FACTORY PRODUCTION CONTROL.

PERIOD OF VALIDITY:

THIS CERTIFICATE REMAINS VALID AS LONG AS THE ASSESSMENT PROCESSES AND/OR REQUIREMENTS STATED IN THE HARMONISED STANDARDS FOR THE APPRAISAL OF THE PERFORMANCE OF THE DECLARED CHARACTERISTICS REMAIN UNCHANGED AND THE PRODUCT AND THE PRODUCTION CONDITIONS AT THE SITE(S) ARE NOT SUBSTANTIALLY CHANGED, AT THE LONGEST HOWEVER UNTIL THE NEXT REGULATION INSPECTION.