



DIN EN ISO 3834

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION

**VERZINKEREI
HEEK GMBH & CO. KG**
RÖNTGENSTRABE 1
D - 48619 HEEK

IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

DIN EN ISO 3834-2

ARE FULFILLED.

PERIOD OF VALIDITY FROM 08.03.2023 UNTIL 07.03.2024
CERTIFICATE REGISTRATION NO.: **QMS 0122113-00-01**
Bonn, 30.03.2023


Dipl.-Ing. René Lövenich
Head of Certification Body

ATTACHEMENT TO CERTIFICATE NO.: **QMS 0122113-00-01**

TECHNICAL SPECIFICATION: DIN EN ISO 3834-2:2021-08 - QUALITY REQUIREMENTS FOR THE FUSION WELDING OF METALLIC MATERIALS - PART 2: COMPREHENSIVE - QUALITY REQUIREMENTS

WELDING PROCESS(ES): 111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE

PARAMETERS IN ACCORDANCE WITH DIN EN ISO 4063 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE

BASE MATERIAL(S): S235, S275, S355 IN ACCORDANCE WITH EN 10025-2

RESPONSIBLE WELDING SUPERVISOR: HERMANN HOLTERHUS BORN 23.06.1957 WELDING ENGINEER

REPRESENTATIVE: N.N.

COMMENTS: THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE ASSESSMENT PERFORMED ON 20.01.2023.